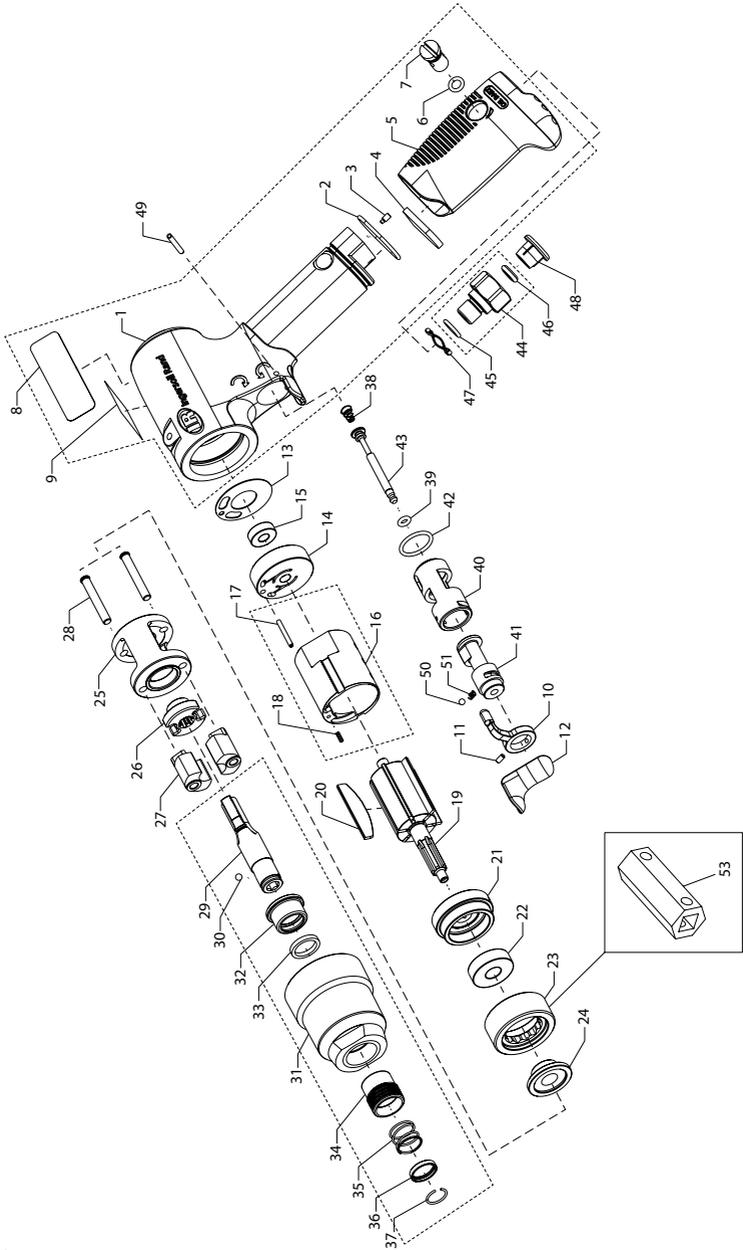


QIP20Q4, Air Impact Screwdriver - Exploded Diagram



(Dwg. 45739612)

## QIP20Q4, Air Impact Screwdriver - Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
1	Housing Assembly	JQP3-A40	29	Anvil Assembly	JQP3-A726
2	O-Ring	JQP-557	30	Ball	W040-696
3	Screw	JQP-33	31	Hammer Case	JQP4-727
4	Exhaust Silencer	JQP-311	32	Anvil Bushing	JQ-641
5	Grip Assembly	JQP-747A	33	Felt Ring	JQ-642
6	O-Ring	JQ-283	34	Bit Sleeve	JQ-930
7	Regulator	JQP-249	35	Bit Sleeve Spring	JQ-931
8	Tool Label	QIP20Q4-301	36	Bit Sleeve Spacer	JQ-591
9	Warning Label	WARNING-27-99	37	Bit Snap Ring	JQ-426
10	Reverse Knob	JQP-38	38	Spring	JQP-51
11	Set Screw	JQP-262	39	O-Ring	301-159
12	Trigger	JQP-93	40	Reverse Bushing	JQP-302
13	Endplate Gasket	JQP4-223	41	Reverse Valve	JQP-329
14	Rear Endplate	JQP4-12	42	O-Ring	JQP-566
15	Bearing	301-22	43	Throttle Stem	JQP-50
16	Cylinder Assembly	JQP3-A3	44	Inlet Bushing Assembly	JQP-A565X
17	Spring Pin	308A-739	45	O-Ring	JQP-202
18	Pin	170-535	46	Inlet Screen	131-61
19	Rotor	JQ3-53	47	Washer	JQP-52
20	Vane Pack (set of 6)	JQ3-42-6	48	Plastic Plug	PF-PLUG
21	Front Endplate	JQ4-11	49	Pin	JQP-504
22	Bearing	JQ4-24	50	Ball	AV1-255
23	Coupling Clamp	JQ3-406	51	Spring Pin	103A-718
24	Hammer Cam Spacer	JQ3-442		Bail	7L-365
25	Hammer Frame	JQ3-703		Motor Kit (includes 13, 14, 15, 16, 17, 18, 19, 20, 21 and 22)	JQP3-TMK
26	Hammer Cam	JQ3-721			
27	Hammer (2)	JQ3-724		Mechanism Kit (includes 25, 26, 27(2), 28(2), 29)	JQP3-THK
28	Hammer Pin (2)	JQ3-704	*53	Hex. Socket (used for disassembling item 23)	JQ-406-F

\* Sold Separately.

## Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

## Related Documentation

For additional information refer to:

Product Safety Information Manual 04580916.

Product Information Manual 45738879.

Manuals can be downloaded from [www.ingersollrandproducts.com](http://www.ingersollrandproducts.com).